

## I-8431/I-8831 I-8431-G/I-8831-G

Ethernet embedded controller









Certification







#### Introduction

The I-8431/ I-8831 are ethernet embedded controller with 4/8 I/O slots. Both are equipped with MiniOS7, an embedded OS similar to DOS that is developed by ICPDAS Co., LTD.

The MiniOS7 can boot up in a very short time (0.4~0.8 second). It has built-in hardware diagnostic function, and supports the full functions to access all 8K and 87K series I/O modules, such as DI, DO, DIO, AI, AO, Counter/Frequency, motion modules etc.

To simplify the TCP/IP program developing process, we designed a XServer architecture. It is a reliable, opened, expandable, all purposed, and easily to be used library. The Xserver implements 90% functionalities of Ethernet communication. Refer the rich demo programs we provided, software engineer can easily finish the 10% remaining funtionalities and greatly shorten the developing time.

The I-8431/I-8831are equipped an ethernet port and their back planes are equipped three serial COM Port, they include RS-232 and RS-485 ports and can be used in remote data acquisition and control applications, including environment monitoring, power management and factory automation. By using S-256 (256 KBytes) or S-512 (512 KBytes)battery backup SRAM, they provide data logger storage function.

Note: S256 and S512 are optional accessories.

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### **Features**

Provide multi Serial Port interface on back plane.

COM1: RS-232

COM3: RS-232/RS-485

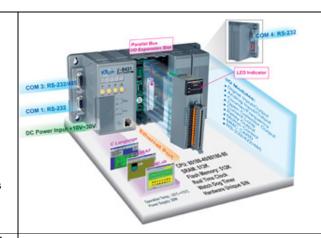
COM4: RS-232 Provides a hardware serial number or an ASICKey to protect designated systems.

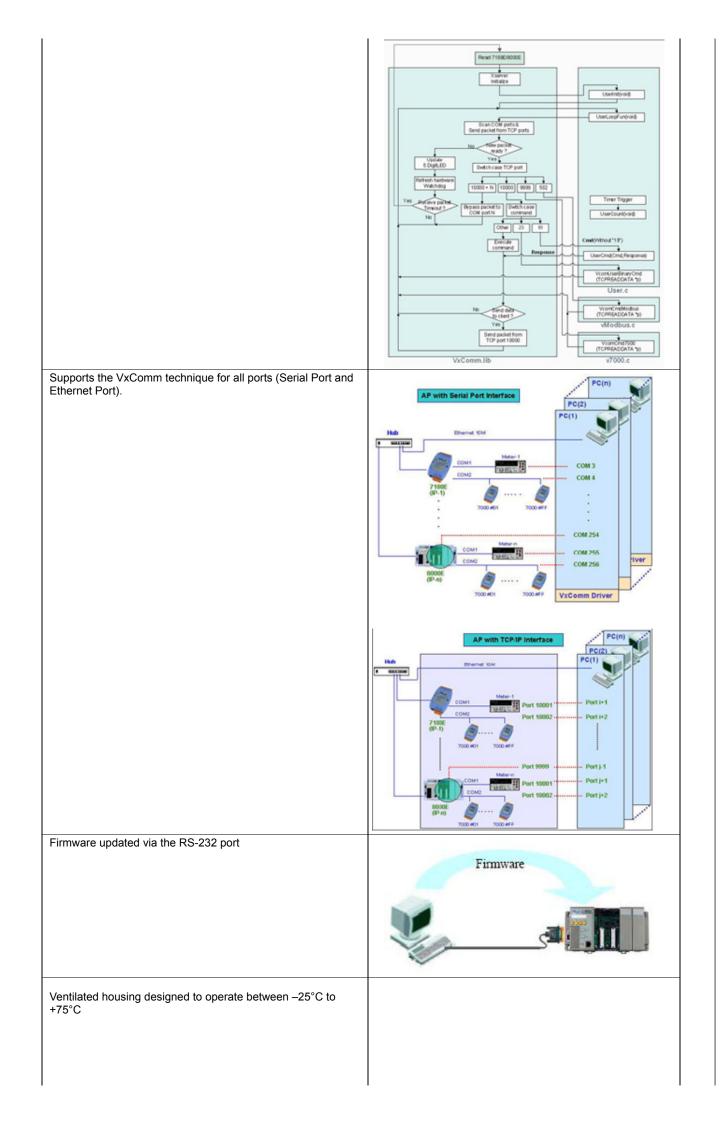
The built-in watchdog circuit will reset the CPU module if a failure occurs in either the hardware or software, allowing the controller system more reliable and stable in harsh and noisy environments.

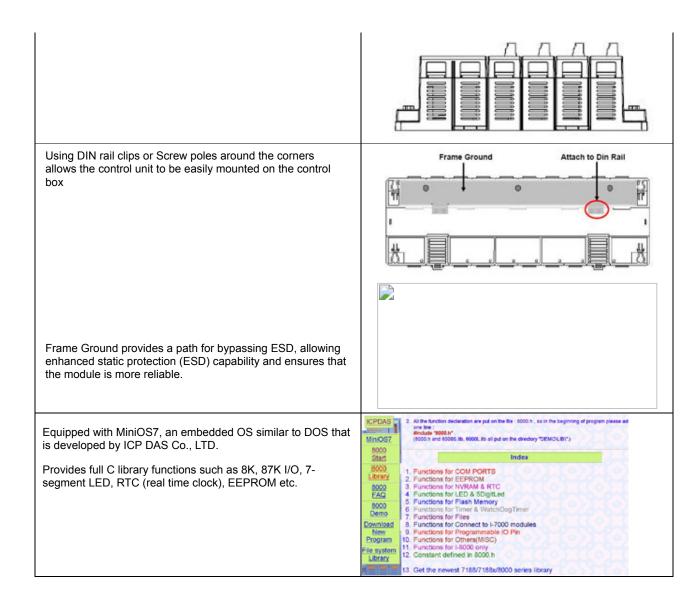
Dual Bus designed to supports I-8K and I-87K series I/O modules, such as DI/DO, AI/AO, Counter/Frequency modules

Compact I/O Expansion slot allows the quick installation of various 8K and 87K I/O module

The XServer architecture greatly simplify the programming of TCP/IP protocol.







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### Specifications

CPU module	
CPU	80188 or compatible (8-bit and 40MHz)
SRAM	512KBytes
Flash	512KBytes
EEPROM	2KBytes
NVRAM	Yes
RTC (real time clock)	Yes
Hardware Serial Number	Yes
Built-in Watchdog Timer	Yes
Communicate Interface	
COM 0	Internal communication with the 87K modules
COM 1	RS-232 (to update firmware)
COM 2	-
COM 3	RS-232/RS-485
COM 4	RS-232
Ethernet Port	10BaseT NE2000 compatible
SMMI	
5 - Digit LED Display	Yes
3 - Programmable LED Indica	ators Yes
4 - Push Buttons	Yes
I/O expansion slots	
8431	4 Slots
8831	8 Slots
Dimensions	
8431	230 x 110 x 75.5 mm
8831	354 x 110 x 75.5 mm
Operating Environment	
Operating Temperature	–25°C to +75°C
Storage Temperature	-30°C to +85°C
Humidity	5 to 95% RH, non-condensing

Power	
Protection	Power reverse polarity protection
3KV power isolation	-
Power requirement	10 ~ 30 V/DC
Power supply	20W
Power consumption	I-8431 : 3.9 W
	I-8831 : 5.1 W

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# Ordering information

I-8431	I-8431 Embedded Controller
I-8831	I-8831 Embedded Controller
I-8431-G	I-8431 Embedded Controller with gray color
I-8831-G	I-8431 Embedded Controller with gray color

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## Accessories

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S256	256K battery backup SRAM module
S512	512K battery backup SRAM module
KA-52F	AC100~250V input, DC 24V/1A output, flat type power supply
DIN-KA52F	KA-52F with DIN-Rail mount
DP-665	AC 85 ~ 270 V input, DC 24V/1.7A and 5V/0.5A output power supply
DP-660	24V/1.7A 5V/0.5A Power Supply
DP-1200	24V/5A Power Supply

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