# PCI-1243U

#### **4-Axis Low Cost Stepping Motor Control Card**



#### **Features**

- 4 axis stepping motor control
- PCI universal bus
- Up to 400 k pulse output rate
- T-curve acc/dec
- Pulse/Dir and CW/CCW pulse output mode
- Up 24-bit step count
- Opto-Isolated Digital input and output
- Up to 1500 Vrms system isolation

#### **Introduction**

PCI-1243U is a 4-axis intelligent stepping motor control card with PCI interface. The card's PCD-4541 motion controller can execute a variety of motion-control commands. For advanced applications, we supply a DLL so that programs can be created for the Microsoft® Windows® environment.

PCI-1243U is a cost-effective solution for PCI based motion control. Each axis can be controlled directly through the card's I/O registers. However, use of the card's high-level DLL driver is recommended. With the DLL driver, you can easily link to VC++®, Visual Basic® or BCB.

### **Specifications**

Axes
Max. Step Count
Max. Step Rate
Acceleration Mode
4, independent
16,777,215
400 kpps
T or S-curve acceleration/deceleration

Pulse Output Mode
I/O for each Axis
Pulse/direct and CW/CCW
ORG, +SD, -SD, +Lmt, -Lmt

• General I/O 8 ch Opto-isolated digital output and input

#### General

■ **Power Consumption** +5 V @ 340 mA; +5 V @ 500 mA (max)

• Operating Temperature  $0 \sim 60^{\circ} \text{ C } (32 \sim 140^{\circ} \text{ F})$ • Operating Humidity  $5 \sim 95\%$  non-condensing

■ Storage Temperature -20 ~ 80° C

## **Ordering Information**

ADAM-3962 DB62 wiring terminal with DIN-rail mounting

## **Pin Assignments**

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ı			$\neg$	_	
EXT_COM			22		
NC	EMG	1	23	43	Tri_STA
EXT_GND	ADIR	2	24	44	AOUT
AORG	ALIM-	3	25	45	ALIM+
ALCOM	ASD-	4	26	46	ASD+
EXT GND	BDIR	5	27	47	BOUT
BORG	BLIM-	6	28	48	BLIM+
BLCOM	BSD-	7	29	49	BSD+
EXT GND	CDIR	8	30	50	COUT
CORG	CLIM-	9	31	51	CLIM+
CLCOM	CSD-	10	32	52	CSD+
EXT GND	DDIR	11	33	53	DOUT
_ DORG	DLIM-	12	34	54	DLIM+
DLCOM	DSD-	13	35	55	DSD+
IDO2	IDO0	14	36	56	IDO1
IDO5	IDO3	15	37	57	IDO4
IDO COM	IDO6	16	38	58	IDO7
NC NC	EXT_GND	17	39	59	EXT_GND
IDI2	IDI0	18	40	60	IDI1
IDI5	IDI3	19	41	61	IDI4
IDI_COM	IDI6	20	42	62	IDI7
_	NC	21			